



EXOTAP® VC-10

Ideal for Difficult to Machine Materials

ABOUT OSG

DRILLING

THREADING

MILLING

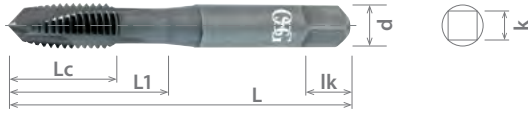
HOLDERS

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EXOTAP® VC-10 POT

SPIRAL POINT	VC10	S/O	V	3 FLUTE	C/SP	0°	PACKED 1 PIECE
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EDP	Thread Size	Thread Limit	Overall Length	Thread Length	Neck Length	Shank Diameter	Square Width	Square Length	Number of Flutes	Surface Treatment
			L (mm)	Lc (mm)	L1 (mm)	d (mm)	k (mm)	lk (mm)		
1702201	M3 x 0.5	D3	49.20	6.00	16.00	3.58	2.79	4.76	3	Steam Oxide
1702208	M3 x 0.5	D3	49.20	6.00	16.00	3.58	2.79	4.76	3	V
1702301	M4 x 0.7	D4	54.00	8.00	19.10	4.27	3.33	6.35	3	Steam Oxide
1702308	M4 x 0.7	D4	54.00	8.00	19.10	4.27	3.33	6.35	3	V
1702401	M5 x 0.8	D4	60.30	9.00	22.20	4.93	3.86	6.35	3	Steam Oxide
1702408	M5 x 0.8	D4	60.30	9.00	22.20	4.93	3.86	6.35	3	V
1702501	M6 x 1	D5	63.50	12.00	25.40	6.48	4.85	7.94	3	Steam Oxide
1702508	M6 x 1	D5	63.50	12.00	25.40	6.48	4.85	7.94	3	V
1702601	M8 x 1.25	D5	69.10	15.00	28.60	8.08	6.05	9.53	3	Steam Oxide
1702608	M8 x 1.25	D5	69.10	15.00	28.60	8.08	6.05	9.53	3	V
1702701	M10 x 1.25	D5	74.60	17.00	31.60	9.68	7.26	11.11	3	Steam Oxide
1702708	M10 x 1.25	D5	74.60	17.00	31.60	9.68	7.26	11.11	3	V
1702801	M10 x 1.5	D6	74.60	17.00	31.70	9.68	7.26	11.11	3	Steam Oxide
1702808	M10 x 1.5	D6	74.60	17.00	31.70	9.68	7.26	11.11	3	V
1702901	M12 x 1.75	D6	85.70	21.00	32.00	9.32	6.99	11.11	3	Steam Oxide
1702908	M12 x 1.75	D6	85.70	21.00	32.00	9.32	6.99	11.11	3	V

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium					
Low	Medium	High							6061	7075			Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1065	4140	○													
1018	1045		4340														
			15-30 SFM	10-25 SFM		12-45 SFM	8-20 SFM				8-15 SFM	8-15 SFM	15-35 SFM	10-20 SFM			

○ Good ⊗ Best

